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Honda CBR600F4 (99-00) Slip-On Exhaust System



Parts List

Qty.	Description	Part Number
1	Muffler (17.5", right side)	Varies
1	Muffler Clamp	Varies
1	s-bend tube	-
	standard mount	005-8601T
	high mount	005-8601HT
1	HARDWARE KIT (Standard mount)	005-86-3
2	80mm springs	005-s80
1	barrel clamp	005-27-64msh
1	8mm spacer	005-s-8
1	Permatex ultra black gasket maker	031-p22072
2	Two Brothers Racing Stickers	015-10208-A
1	Additional Hardware KIT for High Mount	005-86H-3
1	high mount bracket	005-86b
1	8mm x 30mm socket head cap screw (c4 muffler only)	n/a
1	8mm x 20mm socket head cap screw (C2/C5 muffler only)	N/A
4	8mm x 40mm socket head cap screw	n/a
6	8mm washers	n/a
1	8mm nylock nut	n/a
1	flush mount turn signals (pair)	005-88t
4	scotch locks	n/a

Care & Cleaning / Warranty

Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. For cleaning use a mild spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Stainless Header System: Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel.

Chrome Header System: Chromed header tubing will turn blue close to the exhaust ports, this is normal. To prevent corrosion you must keep the header pipes clean.

Carbon Fiber & X-Metal Mufflers: X-Metal CF canisters will shift color from their original silver color to an amber color after a few heat cycles, similar to the way our stainless steel headers shift color. Always make sure the fiber-glass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the Carbon Fiber / X-Metal CF sleeve. TBR sells repack kits (TBR part # 005-10038) that include new rivets and repack material as well as a drill bit (#30), making it easy to do yourself. Also, NEVER dyno test your bike with carbon fiber mufflers installed - the intense heat and lack of cooling air can quickly cause the CF material to burn. Two Brothers Racing does not provide a warranty for burned carbon fiber.

Aluminum Mufflers: Use an aluminum or mag wheel polish such as Mother's to restore the bright finish to factory spec.

Warranty

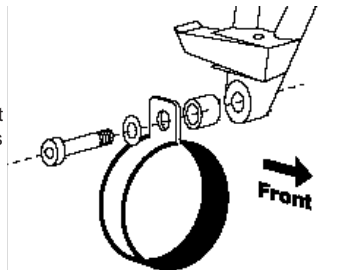
Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance exhaust system be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this exhaust system, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on the sidestand or ideally a rear service stand during installation. Be sure to save all stock exhaust components for possible use later.

Installation Instructions

1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on the sidestand or ideally a rear service stand.
2. Loosen the clamp that holds the muffler connector pipe to the header under the bike. Remove the hardware that holds the stock muffler at the passenger footpeg bracket. Take off the muffler.
3. Slide the S-bend connector pipe onto the end of the headers, using the stainless steel T-bolt clamp to attach it to the headers. **Leave loose for now.**
4. Place a bead of the hi-temp sealant on the outside edge of the s-bend that goes into the canister. Slide the TBR canister onto the end of the S-bend pipe. Wipe off the excess sealant that will squeeze out.
5. Carefully slide the muffler clamp over the muffler. (**Note: The stainless steel canister clamp and the name badge on the canister come from the factory with a clear plastic protective film. Please remove this film before operation.**)
You may need to twist and turn the S-bend a little to get it in the right place. Locate both tabs of the muffler clamp outside of the passenger footpeg bracket. Use the stock hardware to secure it. **Leave loose for now.**



Canister Clamp Detail (Standard Mount)

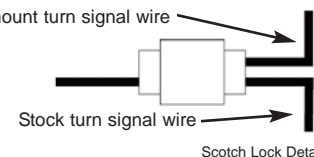
NOTE (Standard Mount Only): If you have our C-4 Round muffler canister then you will need to use the supplied round aluminum spacer between the muffler clamp tabs and footpeg bracket.

6. Make sure everything is aligned and tighten all hardware. Affix the two connector springs to the muffler.
7. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you

find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.

High Mount Instructions

1. Follow steps 1-4 of the standard installation instructions.
2. Remove the rear cowl and remove both passenger footpeg brackets.
3. Install the bodywork bracket (L) on the left side, and the bodywork bracket (R) & hanger bracket onto the right side of the bike.
4. Replace the stock turn signals with the flush mount signals provided. Splice into the wiring harness using the scotch lock connectors (ref. Scotch Lock Detail). Reinstall the bodywork.
5. Follow steps 5-7 of the standard installation instructions.



OE Exhaust System

